

Einsatzempfehlung Stanzen & Umformen

	Stanzen/Prägen	Feinschneiden	Umformen	Ziehen
Stahl unlegiert	SUPERA Plus	FEINAL Plus	SUPERA Plus	TiCN-MP
	TiCN-MP	TiCN-MP	STARVlc	STARVlc
INOX	SUPERA Tribo Plus	FEINAL Tribo Plus	SUPERA Tribo Plus	ALLVlc
	STARVIC		STARVlc	CrN
Stahl legiert < 400 Mpa (400N/mm2)	SUPERA Plus	FEINAL Plus	SUPERA Tribo Plus	TiCN-MP
	TiCN-MP	TiCN-MP	STARVlc	STARVlc
Stahl hochlegiert > 400 Mpa (400N/mm2)	SUPERA Plus	FEINAL Plus	SUPERA Plus	STARVlc
	TiCN-MP	TiCN-MP	STARVlc	SUPERA Tribo Plus
Nickel- / Cobaltlegierung	SUPERA Tribo Plus	FEINAL Tribo Plus	SUPERA Tribo Plus	STARVlc
	STARVIC	ZrN	STARVlc	SUPERA Tribo Plus
Titan	SUPERA Tribo Plus	FEINAL Tribo Plus	SUPERA Tribo Plus	SUPERA Tribo Plus
	STARVIC	ZrN	STARVlc	ZrN
Aluminium	ZrN	ZrN	ZrN	ZrN
	DLC	DLC Plus Movic	DLC Plus Movic	DLC
Bronze, Kupfer	TiCN-MP	TiCN-MP	TiCN-MP	DLC
	CrN	CrN	CrN	

